

# ShadeTree® Canopy Systems Assembly Instructions

Using **ShadeTree® Vinyl Free-Standing ShadeRetreat™**  
**Overhead Tracks** supported by support structure.

## The Shade Retreat



Dear Customer:

Thank you for purchasing our **ShadeTree® Canopy System**. We trust these assembly instructions will be satisfactory for your installation. If you have any questions, please feel free to call 1-800-894-3801.

And here's a special offer we'd like to make to you: Send us a photo of your new ShadeTree® installation and we will send you **\$50** if we use your photo in our advertising materials. Before and after pictures will receive an additional \$50. A deck or patio that is nicely furnished helps us communicate to prospective customers how nice a ShadeTree® patio can be.

We hope you enjoy your new ShadeTree® patio canopies.

Sincerely,

Colin LeVeque, President  
ShadeTree Cool Living, LLC.

**ShadeTree®**  
Retractable Patio & Deck Canopies

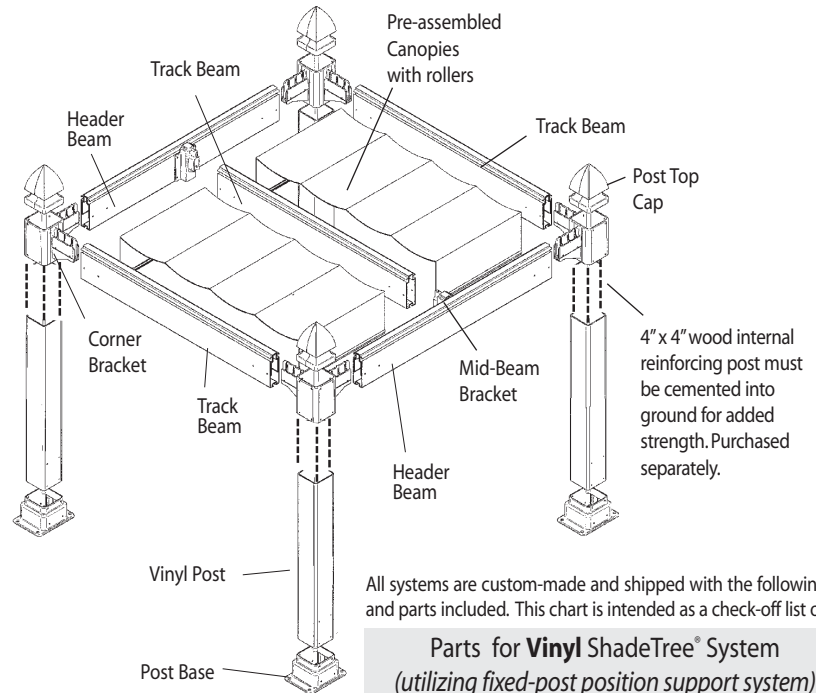


## Complete Free-standing Vinyl System

(supported by a **vinyl** frame)

This handsome, low-maintenance vinyl system comes precut and predrilled for easy installation. Available in several configurations.

### free-standing vinyl system

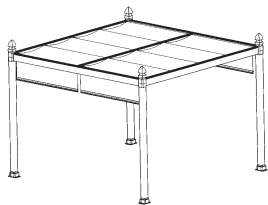


All systems are custom-made and shipped with the following kits and parts included. This chart is intended as a check-off list only.

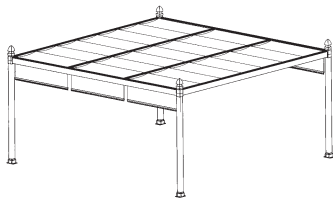
#### Parts for Vinyl ShadeTree® System (utilizing fixed-post position support system)

	Quantity
ShadeTree® Canopies	2
Corners	4
Mid-Beam Positions	2
Projection beams	3
Header beam	2
Posts (4" x 4" x 10')	4
Posts – wood, 4" x 4" x 10' **	4
ShadeTree® Canopies	3
Corners	4
Mid-Beam Positions	2
Projection Beams	4
Header Beam	2
Posts (4" x 4" x 10')	4
Posts – wood, 4" x 4" x 10' **	4
ShadeTree® Canopies	4
Corners	4
Mid-Beam Positions	4
Middle Post Positions	2
Projection Beams	5
Header Beam	4
Posts (4" x 4" x 10')	6
Posts – wood, 4" x 4" x 10' **	6
ShadeTree® Canopies	4
Corners	4
Mid-Beam Positions	4
Middle Post Positions	2
Projection Beams	5
Header Beam	4
Posts (4" x 4" x 10')	6
Posts – wood, 4" x 4" x 10' **	6

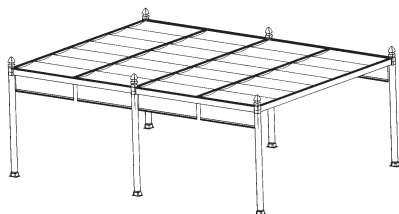
**\*\* Purchased separately – should be longer if to be imbedded into ground.**



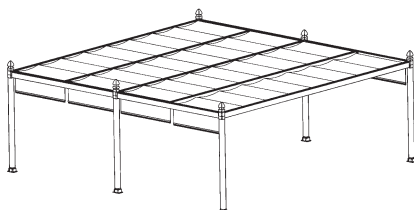
2 canopy sections  
10'8" x 10'8" or 8'4-1/2" x 8'4-1/2"



3 canopy sections  
16' x 16' or 12'6-3/4" x 12'6-3/4"



4 canopy sections  
21'4" x 16' or 16'9" x 16'9"



SUPER ShadeRetreat™  
4 canopy sections  
21'4" x 21'4" or 16'9" x 21'4"

\*center to center of outside projection beams. Please allow an additional 8" overall to accommodate mounting hardware and base fittings.

**Other Materials Required:**

You will also need 4" x 4" wooden posts for added strength inside vinyl posts. Any warped or oversized lumber will not fit inside the vinyl post. If sinking posts into the ground, treated lumber is recommended.

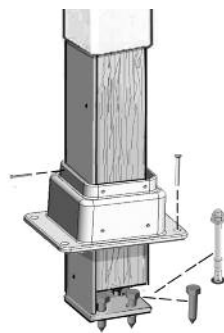
If mounting on a deck, patio, stepping stones, or wooden landscaping timber embedded into the ground, a wood post length of nine feet will suffice. If you wish to cement the posts 3' into the ground, 12' posts are needed. The vinyl framework should be completely assembled before cement is poured into the holes.

If you are sinking posts into the ground, the four *Post Bases* are optional. If you prefer to use the *Post Bases*, they should be assembled onto the vinyl *Posts* before erecting the system.

**Optional:**

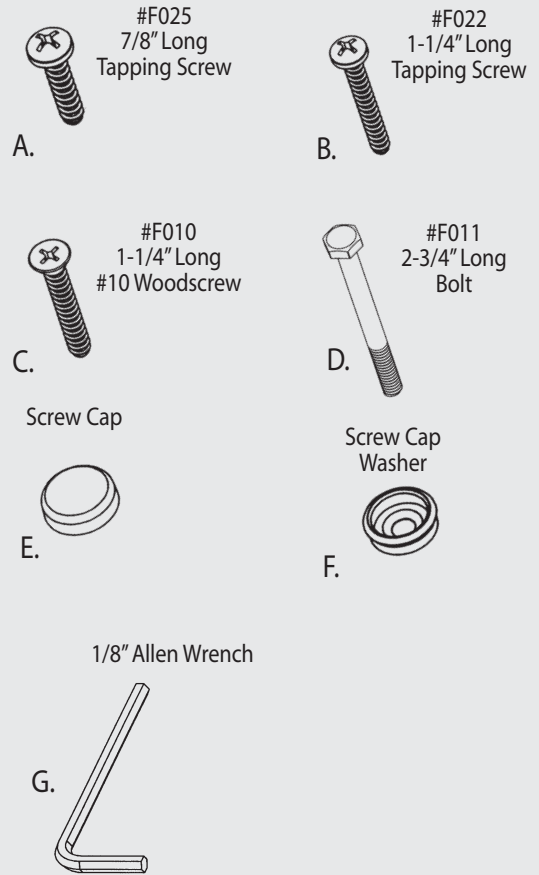
*Internal Post Anchor Bracket*

For use in securing vinyl posts to concrete or decks, when sinking wood posts in the ground is not possible.

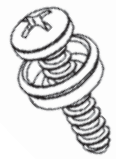


**NOTE:** You'll find a second pair of hands (to hold parts as the unit goes up) to be very helpful in erecting your vinyl system.

Fasteners & hardware provided:



**Note:** All A & B screws should be assembled with screw cap washer (D). As shown at right.



Tools required:

- |                         |                       |
|-------------------------|-----------------------|
| 1. Phillips screwdriver | 6. Carpenter's square |
| 2. Hand drill           | 7. tape measure       |
| 3. 9/64" drill bit      | 8. hand saw           |
| 4. pencil               | 9. 8' ladder          |
| 5. bubble-type level    |                       |

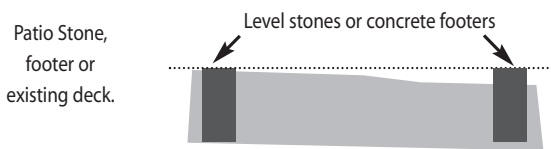
*If driving screws with a drill or power screwdriver, set the torque to a low setting to avoid stripping screw heads.*

## Step 1 Start with a level surface

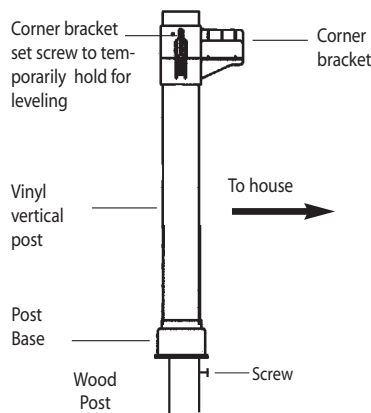
It is important that your ShadeTree® structure be built on a level surface. A deck or patio is an ideal surface, or you may choose to mount it in the lawn on wood timbers set in the ground. Another option is to pour concrete footers for the vertical Posts. For the greatest precision, the stones, footers or timbers should be checked with a level.

The timbers, or concrete footers should be placed where the vertical Posts will be erected.

If you plan to sink the posts into the ground or cement them in place, refer below for suggestions.



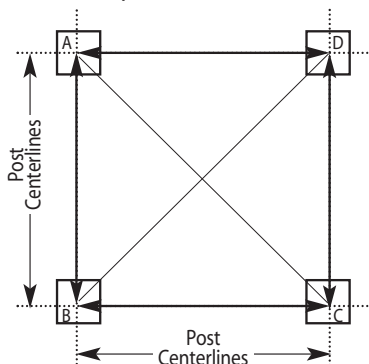
\*If cementing posts into the ground, slide the vinyl post about 12" up the wood post and insert a wood screw to hold in place



## Step 2 Determine Post Base locations

Measure to determine the Post Base locations per the illustration below. The Post Base locations should be measured on the centerlines.

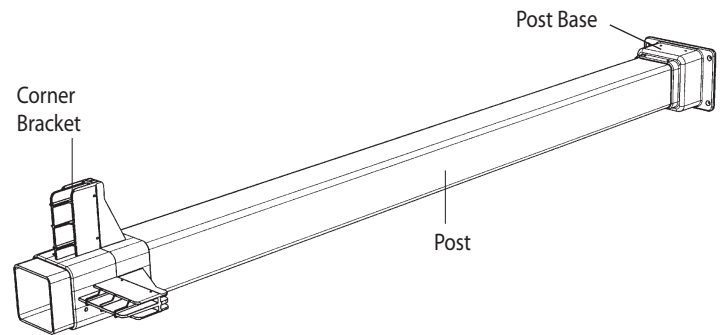
To ensure that your system will be square, measure the distance from point B to point D. Then measure the distance from point A to point C. Move points A and B right or left to get B to D and A to C equal.



## Step 3 Assemble Post Base & Corner Bracket to Posts

Place the 4" x 4" vinyl Post on a flat clean surface. Slide a Post Base on one end of the Post. Slide a Corner Bracket onto the other end of the Post. Slide the Corner Bracket to the approximate desired height and temporarily secure in place by tightening the set screw on the Corner Bracket with the Allen wrench provided (F). For most applications, setting the Corner Bracket at a height of 8' works well.

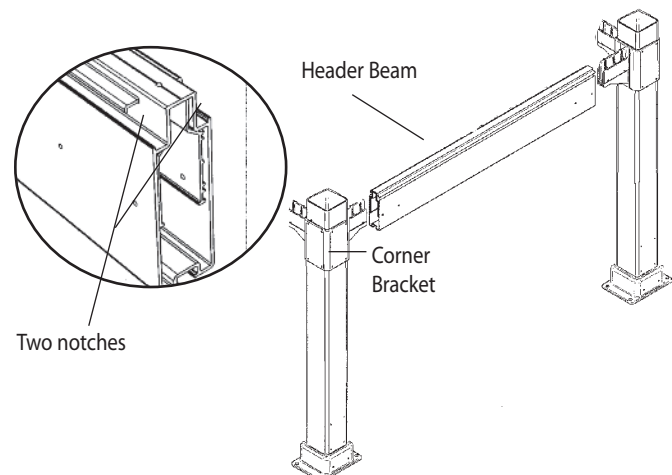
If reinforcing the vinyl posts with wood posts, slide the wood post into the vinyl Post. Repeat this procedure with all four Posts.



## Step 4 Assemble one Header Beam to Posts

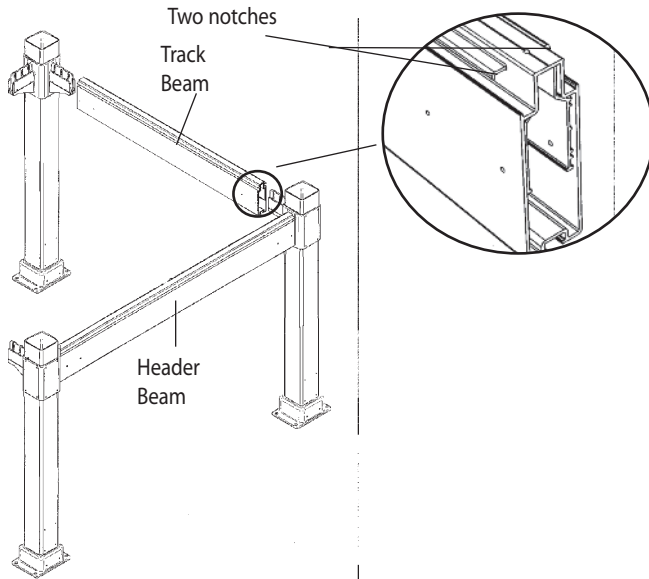
Please note that you were provided five Beams for a 2 section ShadeRetreat. Three of the Beams are identical and have notches cut at one end as pictured below. These are the Track Beams. The remaining two Beams do not have notches in the end but they have a 4-hole pattern in the center of the Beam on one side only. These are the Header Beams.

Assemble the one Header Beam to the two Corner Brackets as shown in the illustration below. Ensure that the four holes in the center of the Header Beam face to the inside of the structure. Secure the Header Beam to the Corner Brackets with two 7/8" Tapping Screws (A) on each end.



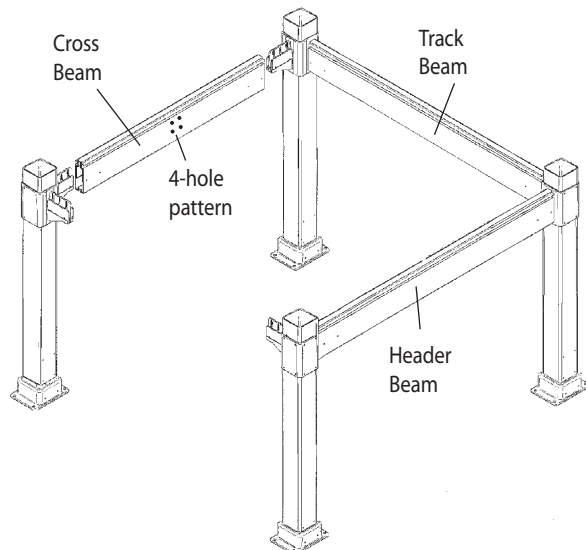
**Step 5 Attach 3rd Post and Track Beam**

Have your helper hold the *Post* assembly upright. Place the 3rd *Post* on the centerline created in step 2. Assemble *Track Beam* as shown in the illustration. Note that on one end of the *Track Beam* there are two notches. Assemble the notched end towards the front of the system as shown in the illustration. Secure the *Track Beam* to the *Corner Brackets* with two 7/8" Tapping Screws (A) on each end.



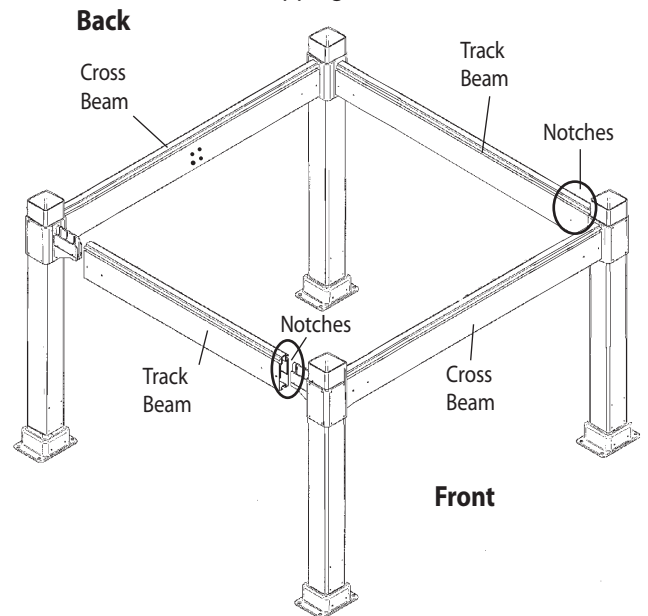
**Step 6 Attach 4th Post and 2nd Cross Beam**

Place the fourth *Post* on the centerline created in step 2. Assemble the *Header Beam* as shown in the illustration. Again ensure that the 4-hole pattern in the center of the beam faces to the inside of the structure. Secure the *Header Beam* to the *Corner Bracket* at both ends with two 7/8" Tapping Screws (A).



**Step 7 Attach 2nd Track Beam**

Assemble *Track Beam* as shown in the illustration. Again, ensure that the notched end of the *Track Beam* is toward the front. Secure the *Track Beam* to the *Corner Brackets* at each end with two 7/8" Tapping Screws (A).



**Step 8 Cementing the posts**

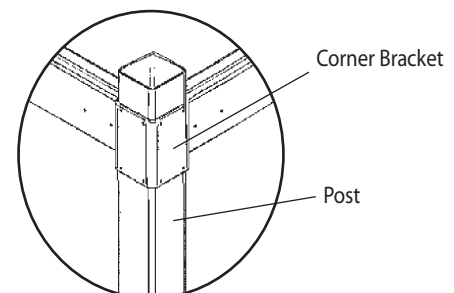
If cementing posts, square all vertical posts using a bubble level. Add cement to holes and resume assembly in step 9 once cement is dry.

**Step 9 Square and level all four Beams**

*Level the Beams.* Place a bubble level on top of the front *Header Beam*. Loosen the *Corner Bracket* set screws at each end of the *Header Beam* and raise or lower the *Corner Bracket* on the *Posts* until level. When level, retighten the set screws. Repeat this process on all *Header Beams* and *Track Beams*.

**Step 10 Fasten Corner Brackets to Post**

Drill eight 9/64" holes through the existing mounting holes in the *Corner Bracket* into the wood posts. Fasten with eight 1-1/4" Tapping Screws (B). Repeat at all four corners.

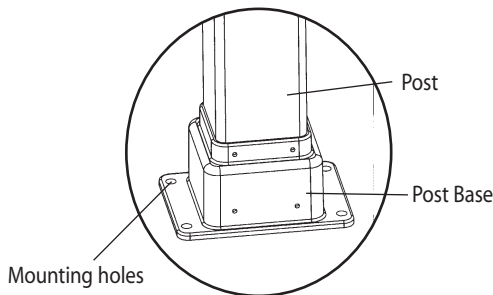


## Step 11 Fasten Post Base to mounting surface

*Square the Post to the floor.* Square the post by placing a bubble level or carpenter's square along the side of the Post. Repeat this procedure on all Posts.

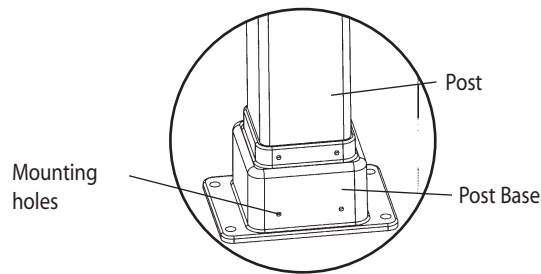
Using the Post Base as a template; mark and drill the four base mounting holes into the mounting surface with a 9/64" drill bit. If mounting to wood or vinyl decking, secure the Post Base with four 1-1/4" #10 Woodscrews (C) provided. If mounting to concrete or patio stones, please see your local hardware store for recommended screws and drill bit.

Repeat this step at all Post Bases.



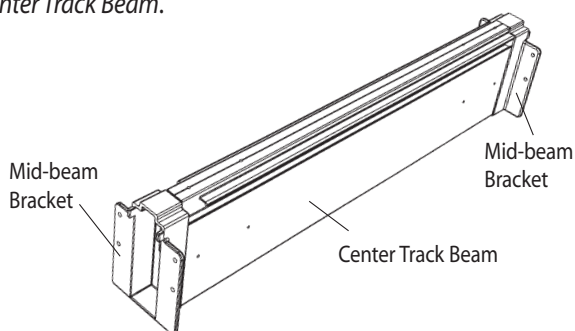
## Step 12 Fasten Post Base to Post

Drill eight 9/64" holes through the existing holes in the Post Base through the vinyl post and into the wood post. Secure with eight 1-1/4" Tapping Screws (B).



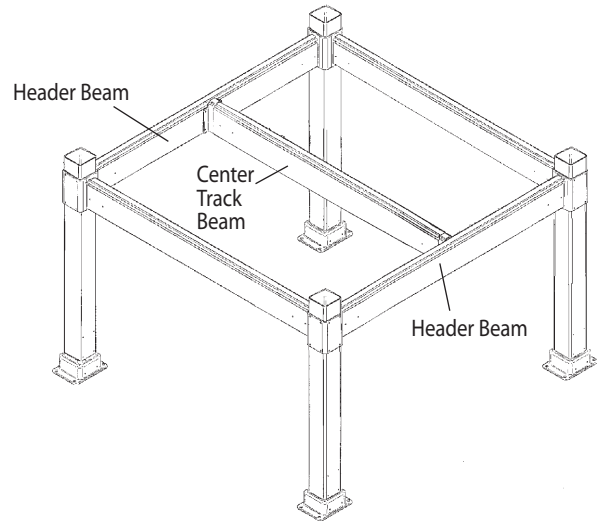
## Step 13 Assemble Center Track Beam

Insert a Mid-beam Bracket into one end of the Center Track Beam as shown. Secure them together with three 7/8" Tapping Screws (A). Repeat this procedure at the other end of the Center Track Beam.



## Step 14 Install Center Track Beam

Lift the Center Track Beam into place and align at each end with the four holes on the Cross Beams. Fasten to the Cross Beams at each end with four 7/8" Tapping Screws (A).

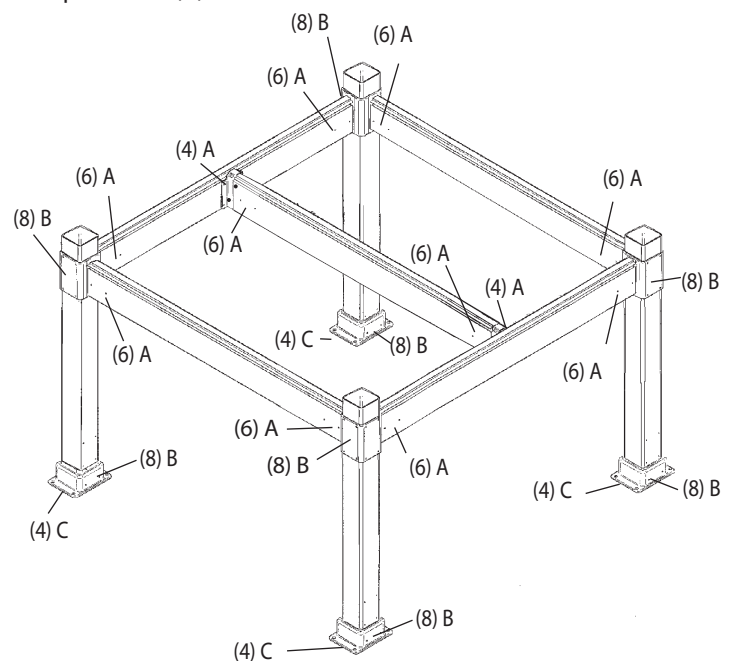


## Step 15 Add remaining screws & assemble screw caps

Use a square and a level to make sure the Posts are all square and Beams are level. Proceed to insert screws into all remaining fastening points.

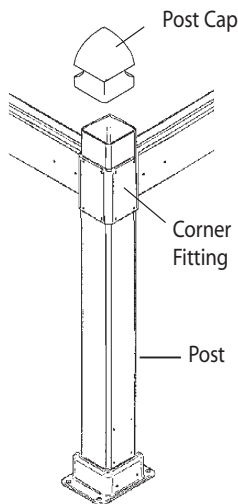
Be sure to use the plastic washer on each screw so a plastic cap can be applied to cover the screw.

Once all the screws are assembled, locate the small white caps (F) in the hardware packet and snap the caps onto the screw cap washers (G).



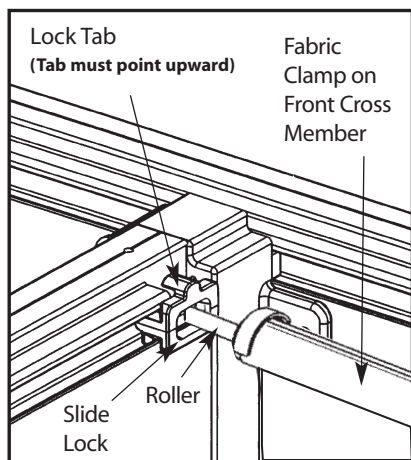
**Step 16 Attach Caps to Posts**

If more than 2" of Post is exposed above the Corner Fitting, you can cut the excess with a saw before assembling the Post Caps. Place one Post Cap on top of each Post. If you wish to secure the cap permanently on top of the Post, apply a bead of clear silicon caulk (not provided) to the inside wall of each cap before assembly.



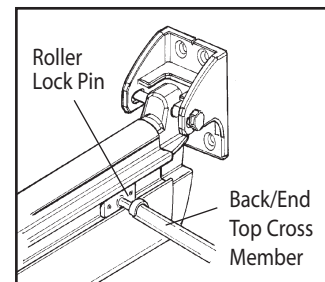
**Step 17 Installing the Canopies**

You can now insert the Canopies, starting at the end of the beams with the notches cut in the ends. Insert the Rollers at the ends of each Cross Member; insert all Cross Members, ensuring that the front Cross Member is inserted last. The front Cross Member is the one that has a Slide Lock on each end. **When inserting, ensure that the Lock Tab is pointing up as shown here.** Be sure that the canopy is oriented so that the Fabric Clamp (top cross member) is facing up as shown, while the aluminum Cross Member is oriented down. Continue inserting the remaining rollers until the entire Canopy is up. Install remaining Canopy using the same procedure.



**Step 18 Locking the end of the canopy**

A Roller Lock Pin is provided to hold the Cross Member nearest the house in a fixed position. It will arrive already inserted in the canopies in the last cross member. Once in place, it can be secured with set screws. The locking pin will hold the last Cross Member firmly in place. Repeat on each track. (On masonry houses, it is recommended to leave a few inches between the canopy and the house to prevent scuffing of the canvas during windy weather).

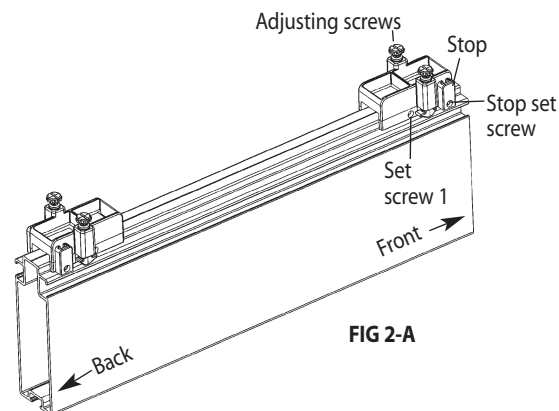


**Step 19 Installing the Top Lock Brackets**

Pull each canopy section out to the position where you want it to end. Place a Top Lock Bracket on the top of the track in the orientation shown in Fig. 2A. Tighten set screw 1 on both sides of the Top Lock Brackets with the Allen wrench provided (l) . . . making sure that the Top Lock Brackets are completely pushed down on the track before tightening.

Test the snap-in Top Lock Bracket and tighten or loosen the adjusting screws as required for the desired tension. The recommended tension setting procedure is to turn the adjust screw clockwise until it stops, and then back the adjust screw out six full revolutions. Repeat this step on each lock mechanism.

Pull each canopy back to the fully retracted position. Place another Top Lock Bracket on each track at this point, in the orientation shown in Fig. 2A. Tighten the set screws.



**NOTE:** The locking system is designed to release the canopies in high winds to protect the canopies. The adjusting screws can be used to adjust the tension. Do not over-tighten, as this could increase the chance for canopy damage in high winds.